

# SPECIFICATION SHEET

Process: DUAL COLOUR POLYESTER POWDER COATING

Project: BACK OF INNS, NORWICH

SUBSTRATE: 3mm 1050 grade aluminium

This is a two colour process.

Layer 1 is applied in a standard 40 micron skin.

Layer 2 is applied in a 15 micron skin.

The masking film allows for a two tone visual effect on the face of the cladding panel.

Estimated product lifetime is 15 years subject to specific warrantee Operations and Maintenance terms and conditions.

Painting should be conducted after the fabrication of the cladding panel in order to avoid exposed aluminium and exposed stress marks on the panel returns

For additional hard wearing a mat finish anti-graffiti lacquer is recommended.

